

Redilube 150 2XT

1	PRODUCT AND COMPANY IDENTIFICATION
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Product Identifier: Redilube 150 2XT
Common Name: Waterbased Phenolic/PTFE
SDS Number: I52
Revision Date: 6/23/2015
Version: 1
Product Description: Waterbased Phenolic Dispersion/PTFE Mixture
Product Use: Dry Film Lubricant
Supplier Details: Coatings for Industry, Inc.
 319 Township Line Road
 Souderton, PA 18964

Emergency: Infotrac
Contact: USA: 1-800-535-5053 / International :352-323-3500
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2	HAZARDS IDENTIFICATION
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Classification of the substance or mixture**GHS Classification in accordance with 29 CFR 1910 (OSHA HCS):**

Health, Serious Eye Damage/Eye Irritation, 1
 Health, Carcinogenicity, 2
 Health, Specific target organ toxicity - Single exposure, 3
 Health, Acute toxicity, 5 Oral

GHS Label elements, including precautionary statements**GHS Signal Word:** DANGER**GHS Hazard Pictograms:****GHS Hazard Statements:**

H318 - Causes serious eye damage
 H351 - Suspected of causing cancer
 H336 - May cause drowsiness or dizziness
 H303 - May be harmful if swallowed

GHS Precautionary Statements:

P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P233 - Keep container tightly closed.
 P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
 P264 - Wash _ thoroughly after handling.
 P270 - Do not eat, drink or smoke when using this product.
 P271 - Use only outdoors or in a well-ventilated area.
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P281 - Use personal protective equipment as required.
 P301+312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
 P303+361+353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

Redilube 150 2XT

P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P305+351+338 - IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
 P312 - Call a POISON CENTER or doctor/physician if you feel unwell.
 P332+313 - If skin irritation occurs: Get medical advice/attention.
 P403+235 - Store in a well ventilated place. Keep cool.
 P501 - Dispose of contents/container to licensed hazardous waste disposal service.

3	COMPOSITION/INFORMATION OF INGREDIENTS
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Ingredients:

Cas#	%	Chemical Name
7732-18-5	21.5-48.5%	Water
9002-84-0	30-40%	Polytetrafluoroethylene
0	20-30%	Phenolic Resin
71-36-3	0.5-2.5%	1-Butanol
1333-86-4	0-2%	Carbon black
57-55-6	0-2%	Propylene glycol
112-34-5	1-2%	Diethylene glycol monobutyl ether

4	FIRST AID MEASURES
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Inhalation: If inhaled, remove to fresh air. Give oxygen or artificial respiration if needed. Get immediate medical attention.

Skin Contact: Promptly flush skin with water until all chemical is removed. Remove contaminated clothing and footwear immediately, and wash before reuse. Discard clothing and footwear which cannot be decontaminated.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes, lifting eyelids occasionally to facilitate irrigation. Then remove contact lenses, if easily removeable, and continue irrigation for not less than 15 minutes. Get immediate medical attention.

Ingestion: Rinse mouth with water. If ingested, do not induce vomiting unless directed to do so by medical personnel. Get medical attention.

5	FIRE FIGHTING MEASURES
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Flash Point: Greater than 200 F
 Hazardous gases/vapors produced in fire are hydrogen fluoride (HF), carbon monoxide, potentially toxic fluorinated compounds.

Extinguishing Media: Water, foam, dry chemical, CO₂.

Fire Fighting Instructions: Wear self-contained breathing apparatus. Wear full protective equipment. Hydrogen fluoride fumes emitted during a fire can react with water to form hydrofluoric acid. Wear neoprene gloves when handling refuse from fire.

Redilube 150 2XT

6	ACCIDENTAL RELEASE MEASURES
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NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate personal protective equipment during clean-up. Spilled material is a slipping hazard.

Spill Clean Up

Soak up with sawdust, sand, oil dry or other absorbent material. Shovel or sweep up.

Disposal Considerations:

Preferred options for disposal are: (1) Separate solids from liquid by precipitation and decanting or filtering. Dispose of dry solids in a landfill that is permitted, licensed or registered by a state to manage industrial solid waste. Discharge liquid filtrate to a wastewater treatment system. (2) Incinerate only if incinerator is capable of scrubbing out hydrogen fluoride and other acidic combustion products. Treatment, storage, transportation, and disposal must be in accordance with applicable federal, state/provincial, and local regulations.

7	HANDLING AND STORAGE
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Handling Precautions:	Avoid breathing vapors or mist. Avoid contact with eyes, skin, or clothing. Consider normal working hygiene. Launder contaminated clothing. Wash thoroughly after handling.
Storage Requirements:	Storage Temperature (min/max) : 50° F)/80° F. Protect from freezing.

8	EXPOSURE CONTROLS/PERSONAL PROTECTION
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Engineering Controls:	Use engineering controls such as local exhaust to maintain airborne concentrations below exposure limits. Eye wash station and safety shower. Use good housekeeping practices and good hygiene practices (wash hands after handling).
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Personal Protective Equipment:	Respiratory Protection: Use NIOSH/MSHA approved full facepiece chemical cartridge respirator for exposures up to 10 times the exposure limit. For higher concentrations, as well as firefighting and emergency situations, wear positive pressure self contained breathing apparatus.
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Eye Protection:
Wear eye/face protection such as chemical splash proof goggles or face shield.

Skin Protection:
Avoid skin contact. Wear impermeable gloves and suitable protective clothing. Since this product is absorbed through the skin, care must be taken to prevent skin contact and contamination of clothing.

Hand Protection:
Nitrile or fluorinated rubber gloves. Consider the porosity and elasticity data of the glove manufacturer and the specific conditions in the work place. Replace gloves immediately when torn or any change in appearance (dimension, colour, flexibility etc) is noticed.

Additional Advice:
Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

Components with workplace control parameters

Polytetrafluoroethylene (9002-84-0)

CMRG TWA(as respirable dust):5mg/m³;TWA(as total dust):10mg/m³

Redilube 150 2XT

1-Butanol (71-36-3)

TWA 20 ppm USA. ACGIH Threshold Limit Values (TLV)
 Eye & Upper Respiratory Tract irritation

TWA 50 ppm USA. OSHA - TABLE Z-1 Limits for
 150 mg/m³ Air Contaminants - 1910.1000
 Skin notation

TWA 100 ppm USA. Occupational Exposure Limits
 300 mg/m³ (OSHA) - Table Z-1 Limits for Air Contaminants (PEL)
 The value in mg/m³ is approximate.

TWA 50 ppm USA. NIOSH Recommended
 150 mg/m³ Exposure Limits
 Potential for dermal absorption

Carbon black (1333-86-4)

TWA 3.5 mg/m³ USA. ACGIH Threshold Limit Values (TLV)
 Not classifiable as a human carcinogen
 TWA 3.5 mg/m³ USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
 TWA 3.5 mg/m³ USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
 TWA 3.5 mg/m³ USA. NIOSH Recommended Exposure Limits
 TWA 0.1 mg/m³ USA. NIOSH Recommended Exposure Limits
 Potential Occupational Carcinogen Carbon black in presence of polycyclic aromatic hydrocarbons (PAHs)
 See Appendix C
 See Appendix A

Propylene glycol (57-55-6)

TWA 10 mg/m³ USA. Workplace Environmental Exposure Levels (WEEL)

Diethylene glycol monobutyl ether (112-34-5)

ACGIH TWA Inhalable fraction and vapor 10 ppm

9	PHYSICAL AND CHEMICAL PROPERTIES
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Appearance:	Translucent brown or various colors	Odor:	Pungent
Physical State:	Liquid	Percent Volatile:	47-49% by weight
Spec Grav./Density:	1.16-1.21	Flash Point:	Greater than 200 F

10	STABILITY AND REACTIVITY
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Chemical Stability: Product is stable under normal conditions.

Materials to Avoid: Incompatible or can react with finely divided metal powders (e.g., aluminum and magnesium) and potent oxidizers like fluorine (F₂) and related compounds (e.g., chlorine trifluoride, ClF₃). Contact with incompatibles can cause fire, an explosion

Hazardous Decomposition: The fluoropolymer resins used in this coating begin to decompose, very slowly, at temperatures above 625°F (330°C). Thermal decomposition is more rapid at temperatures above 750°F (400°C). Above 800°F (425°C) fluoropolymer resins give off

Redilube 150 2XT

small amounts of tetrafluoroethylene / hexafluoropropylene / perisofluorobutylene / carbonyl fluoride / hydrogen fluoride. These are toxic and if inhaled, in sufficient quantities, may be harmful. The actual decomposition products depend on temperature and the amount of oxygen.

Hazardous gases/vapors produced in fire are hydrogen fluoride (HF), carbon monoxide, potentially toxic fluorinated compounds(dense) black smoke, aldehydes, organic acids, nitrogen oxides (NO, NO₂ etc.), ammonia (NH₃), amines.

Hazardous Polymerization: Will not occur.

11

TOXICOLOGICAL INFORMATION**1-Butanol (71-36-3)**

Information on toxicological effects

Acute toxicity:

LD50 Oral - rat - 790 mg/kg Remarks: Liver:Fatty liver degeneration. Kidney, Ureter, Bladder:Other changes. Blood:Other changes.

LC50 Inhalation - rat - 4 h - 8000 ppm

LD50 Dermal - rabbit - 3,400 mg/kg

Skin corrosion/irritation: Skin - rabbit Result: Skin irritation - 24 h

Serious eye damage/eye irritation: Eyes - rabbit Result: Eye irritation

Respiratory or skin sensitisation: no data available

Germ cell mutagenicity: no data available

Carcinogenicity:

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: no data available

Specific target organ toxicity - single exposure: May cause respiratory irritation. May cause drowsiness or dizziness.

Specific target organ toxicity - repeated exposure: no data available

Aspiration hazard: no data available

Additional Information:

RTECS: EO1400000

drying, cracking of the skin, Skin irritation

Liver - Irregularities - Based on Human Evidence

Stomach - Irregularities - Based on Human Evidence

Carbon black (1333-86-4)

Information on toxicological effects

Acute toxicity:

LD50 Oral - rat - male and female - > 8,000 mg/kg (OECD Test Guideline 401)

Inhalation: no data available

LD50 Dermal - rabbit - > 3,000 mg/kg

Redilube 150 2XT

Skin corrosion/irritation: Skin - rabbit Result: No skin irritation - 24 h (OECD Test Guideline 404)
Serious eye damage/eye irritation: Eyes - rabbit Result: No eye irritation (OECD Test Guideline 405)
Respiratory or skin sensitisation: - guinea pig Result: Did not cause sensitisation on laboratory animals. (OECD Test Guideline 406)
Germ cell mutagenicity: Ames test S. typhimurium Result: negative

Carcinogenicity:

Carcinogenicity - rat - Inhalation:

Tumorigenic: Carcinogenic by RTECS criteria. Lungs, Thorax, or Respiration: Tumors.

This product is or contains a component that has been reported to be possibly carcinogenic based on its IARC, ACGIH, NTP, or EPA classification.

Limited evidence of carcinogenicity in animal studies

IARC: 2B - Group 2B: Possibly carcinogenic to humans (Carbon black)

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: no data available

Specific target organ toxicity - single exposure: no data available

Specific target organ toxicity - repeated exposure: no data available

Aspiration hazard: no data available

Additional Information:

RTECS: FF5800000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Propylene glycol (57-55-6)

Information on toxicological effects

Acute toxicity:

Oral LD50 Oral - rat - 20,000 mg/kg

Inhalation LC50 no data available

Dermal LD50 Dermal - rabbit - 20,800 mg/kg

Other information on acute toxicity LD50 Intramuscular - rat - 14 g/kg

LD50 Intravenous - dog - 26 g/kg

LD50 Intraperitoneal - rat - 6,660 mg/kg

LD50 Subcutaneous - rat - 22,500 mg/kg

LD50 Intravenous - rat - 6,423 mg/kg

LD50 Intraperitoneal - mouse - 9,718 mg/kg

Remarks: Lungs, Thorax, or Respiration: Chronic pulmonary edema. Kidney, Ureter, Bladder: Changes in both tubules and glomeruli. Blood: Changes in spleen.

LD50 Subcutaneous - mouse - 17,370 mg/kg

Remarks: Behavioral: Change in motor activity (specific assay). Behavioral: Muscle contraction or spasticity. Cyanosis

LD50 Intravenous - mouse - 6,630 mg/kg

LD50 Intravenous - rabbit - 6,500 mg/kg

Skin corrosion/irritation: Skin - Human - Mild skin irritation - 7 d

Serious eye damage/eye irritation: Eyes - rabbit - Mild eye irritation

Respiratory or skin sensitisation: no data available

Germ cell mutagenicity: no data available

Carcinogenicity:

Redilube 150 2XT

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: no data available

Specific target organ toxicity - single exposure (Globally Harmonized System): no data available

Specific target organ toxicity - repeated exposure (Globally Harmonized System): no data available

Potential health effects: Inhalation May be harmful if inhaled. May cause respiratory tract irritation. Ingestion May be harmful if swallowed. Skin May be harmful if absorbed through skin. May cause skin irritation. Eyes May cause eye irritation.

Signs and Symptoms of Exposure: Gastrointestinal disturbance, Nausea, Headache, Vomiting, Central nervous system depression

Synergistic effects: no data available

Additional Information RTECS: TY2000000

Diethylene glycol monobutyl ether (112-34-5)

Information on toxicological effects

Acute toxicity:

LD50 Oral - rat - male - 7,291 mg/kg (OECD Test Guideline 401)

Inhalation: no data available

LD50 Dermal - rabbit - male - 2,764 mg/kg (OECD Test Guideline 402)

Skin corrosion/irritation: Skin - rabbit Result: Mild skin irritation - 1 h (OECD Test Guideline 404)

Serious eye damage/eye irritation: Eyes - rabbit Result: Irritating to eyes. (OECD Test Guideline 405)

Respiratory or skin sensitisation: Maximisation Test - guinea pig Result: Does not cause skin sensitisation. (OECD Test Guideline 406)

Germ cell mutagenicity: Ames test *S. typhimurium* Result: negative

OECD Test Guideline 477 *Drosophila melanogaster* - male and female

Carcinogenicity:

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: no data available

Reproductive toxicity - rat - male and female - Dermal:

No adverse effect has been observed in chronic toxicity tests.

no data available

Developmental Toxicity - rabbit - Dermal:

No adverse effect has been observed in chronic toxicity tests.

Specific target organ toxicity - single exposure: no data available

Specific target organ toxicity - repeated exposure: no data available

Redilube 150 2XT

Aspiration hazard: no data available

Additional Information:

Repeated dose toxicity - rat - male and female - Oral - No observed adverse effect level - 250 mg/kg RTECS: KJ9100000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.
Stomach - Irregularities - Based on Human Evidence

Polytetrafluoroethylene (9002-84-0)

Information on toxicological effects

Acute toxicity:

Oral LD50, Inhalation LC50 Dermal, LD50: no data available

Other information on acute toxicity

Skin corrosion/irritation: no data available

Serious eye damage/eye irritation: Eyes: no data available

Respiratory or skin sensitization: no data available

Germ cell mutagenicity: no data available

Carcinogenicity:

IARC: 3 - Group 3: Not classifiable as to its carcinogenicity to humans (Ethene, 1,1,2,2-tetrafluoro-, homopolymer)

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: no data available

Teratogenicity: no data available

Specific target organ toxicity - single exposure (Globally Harmonized System): no data available

Specific target organ toxicity - repeated exposure (Globally Harmonized System):no data available

Aspiration hazard: no data available

Signs and Symptoms of Exposure: To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Synergistic effects: no data available

Additional Information:

RTECS: Not available

Phenolic Resin

No data available

12

ECOLOGICAL INFORMATION**1-Butanol (71-36-3)**

Information on ecological effects

Toxicity:

Toxicity to fish LC50 - Pimephales promelas (fathead minnow) - 1,840 mg/l - 96 h.

Toxicity to daphnia and other aquatic invertebrates EC50 - Daphnia magna (Water flea) - 1,983 mg/l - 48 h.

Persistence and degradability: Bioaccumulative potential:

Bioaccumulation Oncorhynchus mykiss (rainbow trout) - 24 h - 921 mg/l

Bioconcentration factor (BCF): 0.38

Mobility in soil: no data available

Results of PBT and vPvB assessment PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

Other adverse effects: no data available

Carbon black (1333-86-4)

Information on ecological effects

Toxicity:

Toxicity to fish LC50 - Danio rerio (zebra fish) - > 1,000 mg/l - 96 h.

Toxicity to daphnia and other aquatic invertebrates static test EC50 - Daphnia magna (Water flea) - > 5,600 mg/l - 24 h.
(OECD Test Guideline 202)

Toxicity to algae static test EC50 - Desmodesmus subspicatus (green algae) - > 10,000 mg/l - 72 h (OECD Test Guideline 201)

Persistence and degradability: no data available

Bioaccumulative potential: no data available

Mobility in soil: no data available

Results of PBT and vPvB assessment PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

Other adverse effects: no data available

Propylene glycol (57-55-6)

Information on ecological effects

Toxicity:

Toxicity to fish mortality NOEC - Pimephales promelas (fathead minnow) - 52,930 mg/l - 96 h.

Redilube 150 2XT

Toxicity to daphnia and other aquatic invertebrates mortality NOEC - Daphnia - 13,020 mg/l - 48 h.
EC50 - Daphnia magna (Water flea) - > 10,000 mg/l - 48 h

Persistence and degradability: no data available
Bioaccumulative potential: no data available
Mobility in soil: no data available

PBT and vPvB assessment: no data available

Other adverse effects: no data available

Diethylene glycol monobutyl ether (112-34-5)

Information on ecological effects

Toxicity:

Toxicity to fish static test LC50 - Lepomis macrochirus - 1,300 mg/l - 96 h.
(OECD Test Guideline 203)

Toxicity to daphnia and other aquatic invertebrates static test EC50 - Daphnia magna (Water flea) - > 100 mg/l - 48 h.
(Directive 67/548/EEC, Annex V, C.2.)

Toxicity to algae static test EC50 - Desmodesmus subspicatus (Scenedesmus subspicatus) - >: 100 mg/l - 96 h (OECD Test Guideline 201)

Toxicity to bacteria LC50 - Pseudomonas putida - 1,170 mg/l - 16 h.

Persistence and degradability: Biodegradability aerobic - Exposure time 28 d Result: 91.7 % - Readily biodegradable. (OECD Test Guideline 301B)

Bioaccumulative potential: Does not bioaccumulate.

Mobility in soil: no data available

Results of PBT and vPvB assessment PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

Other adverse effects: no data available

Polytetrafluoroethylene (9002-84-0)

Information on ecological effects

Toxicity: no data available

Persistence and degradability: no data available

Bioaccumulative potential: no data available

Mobility in soil: no data available

PBT and vPvB assessment: no data available

Other adverse effects: no data available

Redilube 150 2XT

13 DISPOSAL CONSIDERATIONS

Preferred options for disposal are: (1) Separate solids from liquid by precipitation and decanting or filtering. Dispose of dry solids in a landfill that is permitted, licensed or registered by a state to manage industrial solid waste. Discharge liquid filtrate to a wastewater treatment system. (2) Incinerate only if incinerator is capable of scrubbing out hydrogen fluoride and other acidic combustion products. Treatment, storage, transportation, and disposal must be in accordance with applicable federal, state/provincial, and local regulations.

14 TRANSPORT INFORMATION

Non-hazardous for air, sea and road freight.

15 REGULATORY INFORMATION

Component (CAS#) [%] - CODES

Water (7732-18-5) [21.5-48.5%] TSCA

Polytetrafluoroethylene (9002-84-0) [30-40%] PA, TSCA

Phenolic Resin (0) [20-30%] TSCA

RQ(5000LBS), 1-Butanol (71-36-3) [0.5-2.5%] CERCLA, MASS, NJHS, OSHAWAC, PA, SARA313, TOXICRCRA, TSCA, TXAIR, TXHWL

Carbon black (1333-86-4) [0-2%] MASS, OSHAWAC, PA, TSCA, TXAIR

Propylene glycol (57-55-6) [0-2%] HAP, PA, TSCA

Diethylene glycol monobutyl ether (112-34-5) [1-2%] HAP, TSCA

Regulatory CODE Descriptions

- RQ = Reportable Quantity
- TSCA = Toxic Substances Control Act
- PA = PA Right-To-Know List of Hazardous Substances
- CERCLA = Superfund clean up substance
- MASS = MA Massachusetts Hazardous Substances List
- NJHS = NJ Right-to-Know Hazardous Substances
- OSHA = OSHA workplace Air Contaminants
- SARA313 = SARA 313 Title III Toxic Chemicals
- TOXICRCRA = RCRA Toxic Hazardous wastes (U-List)
- TXAIR = TX Air Contaminants with Health Effects Screening Level
- TXHWL = TX Hazardous Waste List
- HAP = Hazardous Air Pollutants

16 OTHER INFORMATION

NOTICE: This information is presented in good faith and believed to be accurate as of the effective date below. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof. Coatings For Industry, Inc. assumes no responsibility for personal injury or property damage to vendees, users, or third parties caused by the material. Such vendees or users assume all risks associated with the use of the material. Regulatory requirements are subject to change and may differ from one location to another: it is the buyer's responsibility to ensure that its activities comply with federal, state or provincial, and local laws. The preceding specific information is made for the purpose of complying with numerous federal, state or provincial, and local laws and regulations.