



## PRODUCT DATA

# WEARCOAT 800 Crack Filler

Coatings For Industry, Inc. • 319 Township Line Road, Souderton, PA 18964 / 215-723-0919

### Description

Two component high build, high solids epoxy crack filling paste designed to fill voids, cracks, and rough concrete surfaces prior to topcoating.

### Colors

Blue-Gray

### Packaging

2 gallon units

### Technical Data

Volume Solids:	100%
Theoretical Coverage Rate:	25 sq.ft @ 1/8" thick per 2 gal. unit
Drying Time @ 70°F & 50% R.H.:	Tack free – 3 hours Hard Cure – 8 hours
Thinners:	Thinning not recommended
Cleaner:	CFI 704 Cleaner
Minimum Application Temperature:	55 °F.
Continuous Service Temperature	
Limitations:	160°F dry heat
Pot Life @ 70 °F. & 50% R.H.:	1 hour
Shelf Life:	One year if unopened
V.O.C.:	0 lb./gal. (0 g/L)
Hardness:	80-85 Shore D
Tensile Strength	2600 PSI
<b>Mix Ratio:</b>	<b>1:1 by volume</b>

### Surface Preparation

All surfaces should be cleaned of all oil, grease, and dirt.

### Mixing & Application

Place equal quantities by volume of blue resin and white hardener on a small board. Thoroughly mix together until a uniform blue color is achieved. Pot life at 70F is 1 hour and will be longer at lower temperatures and shorter at higher temperatures.

Apply by trowel or putty knife and finish to a smooth and even appearance

After 6 hours, the crack filler will be fully set at 70F and can be overcoated, ground, or

sanded. Up to 8 hours may be required at 55F.

If overcoating with Wearcoat 440 or 480, the crack filler may be overcoated while still soft.

### Precautions

**WARNING:** Severe eye, skin, and respiratory tract irritant (evidenced by rash, burning sensation, sore throat, nausea, and shortness of breath). Harmful if absorbed through skin. May cause skin sensitization. Avoid breathing vapors. Use with adequate ventilation. Do not take internally. Wash thoroughly after handling.

First aid: Eyes—Flush with water for 15 minutes. Seek immediate medical attention. Skin—Remove contaminated clothing and excess contaminant, wash skin with soap and water. Inhalation—Remove to fresh air.

Ingestion—Seek immediate medical attention.

Refer also to Material Safety Data Sheet.

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